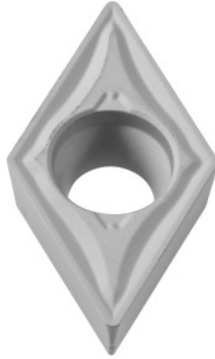


**Indexable insert for turning DCMT 11T302, for medium machining, Grade: HBT020****Order data**

Order number	260503 HBT020
GTIN	4062406353889
Item class	22D

Technical description

Cutting speed v_c main application	100 - 280 m/min
Coating	TiCN
Chip breaker	PM
Tool material	Carbide
ISO code indexable insert	DCMT 11T302
Grade	HBT020
Main application	P
Feed f	0.12 - 0.3 mm/rev.
Corner radius	0.2 mm
Cutting conditions	slightly interrupted

Cutting depth a_p	0.5 - 2.5 mm
Number of changes/inserts	2
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Type of product	Indexable insert for turning